## The benefits of REMANUFACTURING

### The content of this flyer is supported by following associations

# **Automotive Parts** REMANUFACTURING

### **REMANUFACTURING** has positive impacts on

### Environment

- Reducing potential of CO<sub>2</sub> emission by 400 kt (only EU 28)
- Saving natural resources
- up to 85% of raw material
- about 55% of energy compared with new units

### □ Safety

Remanufactured products fulfill the equivalent function and are warranted as the "original product". (see definition)

### **Employment**

32,000 jobs are offered (only EU 28)

### **Economy**

Best choice for the end user by offering the best quality at a reasonable price compared with a new unit



**APRA** is the only association that represents the whole Automotive Remanufacturing Industry. www.apra-europe.org



European Association of Automotive Suppliers

CLEPA is the voice of the automotive supply industry in Europe.

www.clepa.eu



FIRM is the European umbrella organisation representing the interests of engine remanufacturers and rebuilders. www.firm-org.eu

Information about common definitions / wordings for the complete **Remanufacturing Industry** 

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## Common Definition of REMANUFACTURED PART\*

□ A **remanufactured part** fulfills a function which is at least equivalent compared to the original part [1].

It is **restored** from **an existing part** (CORE[2]), using standardized industrial processes [3] in line **with specific technical specifications** [4].

A remanufactured part is given the same warranty as a new part [5] and it clearly identifies [6] the part as a remanufactured part and states the remanufacturer.

A remanufactured part is different from a reused, repaired, rebuilt, refurbished, reworked or reconditioned part. [These categories are not subject to this definition

and the process of remanufactured parts.]

\*These are common definitions of: ACEA, APRA Europe, CLEPA and FIRM

#### Footnotes:

#### [1] "Original part, matching quality part"

- BER 461/2010/EC Article 1, Para h) in connection with supplementary guidelines 2010/C 138/05, Para 19
- BER 461/2010/EC Article 1, Para h) in connection with supplementary guidelines 2010/C 138/05, Para 20

#### [2] Core

See Core Definition on right hand side of this flyer.

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## Common Definition of CORE\*\*

#### [3] Industrial process

- An industrial process is an established process, which is fully documented and capable to fulfil the requirements of note 4
- The size of the industrialized production batch is not limited; only one part could be remanufactured

 In case of remanufacturing, the minimum procedures used in the industrial process are: core management, core sorting, dismantling, cleaning of all internal and external components, replacement of all missing parts, restoration of all impaired, defective or substantially worn parts to a sound condition or replacement thereof, reworking, machining or performing such other operations as are necessary to put the part in original working condition or better, components assembly and final testing of each remanufactured part.

#### [4] Specific technical specifications

Specific technical specifications, established by remanufacturers and consistently applied

#### OE part\*:

Remanufacturing follows the technical specification, the engineering competence and the quality management system (ISO TS 16949) of the vehicle manufacturer or the manufacturer of the original part.

The quality is controlled according to the processes for new parts manufacturing.

Technical adaptations or improvements of the series production should be adopted in the remanufacturing (as far as technically and economically feasible).

#### Matching quality part\*:

Specific technical specifications developed in an engineering process by the remanufacturer or proven as technical state-of-the-art in the aftermarket. These specifications are consistently applied.

\*according to Footnote 1

#### [5] Warranty as new part

• The remanufacturer must give a warranty for the remanufactured part which is the same as the warranty required by law for a "new part", if one is required by law.

#### [6] Clearly Identifies

 A non-removable, sustainable and uncoded marking is put on each remanufactured part.

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#### A CORE is a used part which is intended to become a REMANUFACTURED PART.

During reverse logistics it is properly protected, handled and identified for remanufacturing to avoid damage and preserve its value.

## □ A CORE is not waste or scrap and will not be reused before remanufacturing.

\*\*These are common definitions of: APRA Europe, CLEPA and FIRM

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